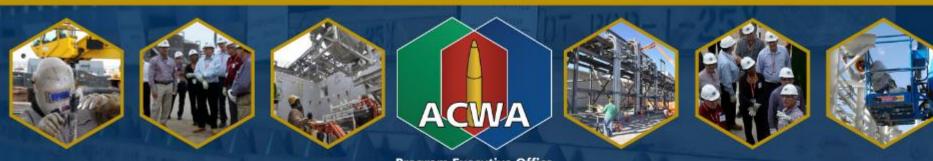
# PEO ACWA

A Partnership for Safe Chemical Weapons Destruction



Program Executive Office
Assembled Chemical Weapons Alternatives

## Pueblo Chemical Agent-Destruction Pilot Plant Explosive Destruction System: Resumption of Chemical Weapons Destruction 4 June 2015

Presented to: The 18th Annual International Chemical Weapons Demilitarisation Conference

Written by:

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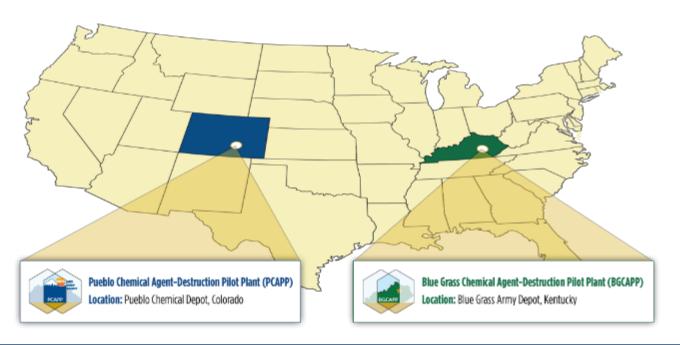
Tim Garrett
Anniston Site Project Manager



## **Agenda**



- Pueblo Chemical Agent-Destruction Pilot Plant (PCAPP)
   Explosive Destruction System (EDS) Overview
- Development and Progress of the Mission
- Operational Status





# Pueblo Chemical Agent-Destruction Pilot Plant Explosive Destruction System— Resumption of Chemical Weapons Destruction



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 Mission: To destroy stored overpacked mustard munitions and Department of Transportation (DOT) cylinders as well as rejects, leakers and contaminated bursters from operations in a safe and efficient manner - protective of human health (workers and residents) and the





## **Technology Selection**



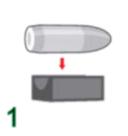
- Initial quantity of chemical munitions processed through an Explosive Destruction Technology (EDT) estimated at approximately 1,000 overpacks, 12,000 rejects and 425,000 energetic components
- Demonstration of Linear Projectile Mortar Disassembly at Anniston resulted in revision downward to the current 560 overpacks plus approximately 800 rejects and leakers
- The approximate 425,000 energetic components could be processed through an on-site EDT or an off-site facility
- The Explosive Destruction System became the most effective alternative EDT for the Pueblo Chemical Agent-Destruction Pilot Plant



## **Explosive Destruction System: How it Works**



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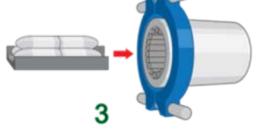


Operators place the item in the munition holder.

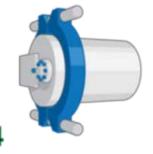
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Linear-shaped charges are attached along the munition body and the item is placed in the munition holder (up to 6 pack).



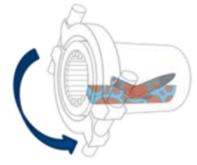
Operators slide the munition holder into the vessel.



The vessel is closed and sealed.



Operators remotely detonate the linear shaped charges to access the munition body and destroy explosives.



Once neutralization chemicals are added, the vessel is heated with steam and rotated to mix the contents. A liquid sample is collected to verify treatment goal (less than 1,000 ppm) has been met prior to draining.



Next water rinse is added, steam heated, rotated, and drained. An air sample is collected to verify treatment goal has been met prior to opening door and removing scrap metal.



# **Increased Phase Two Retrofit Processing Capacity**



- Increased net explosive weight rating demonstrated for Explosive Destruction System unit used for processing munitions at the Pueblo Chemical Agent-Destruction Pilot Plant allowed for multiple items to be processed in the same operation
- Larger pump and hose for quick transfer of liquids
- New three-piece clamp and closure system
- Automated closing system
- Faster opening and closing time
- Steam heating system for the hot water decontamination reduced operations to one day



## Pueblo Chemical Agent-Destruction Pilot Plant Explosive Destruction System Progress

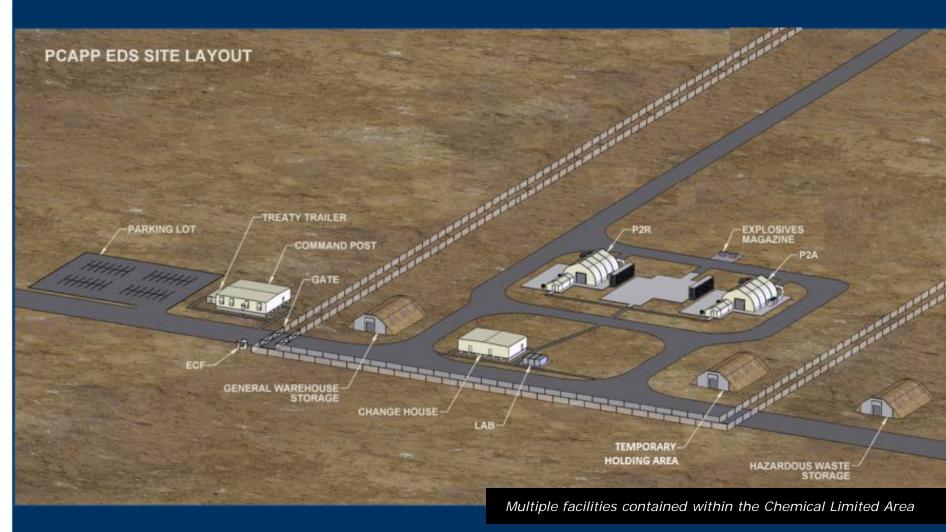






## Pueblo Chemical Agent-Destruction Pilot Plant Explosive Destruction System Site Layout





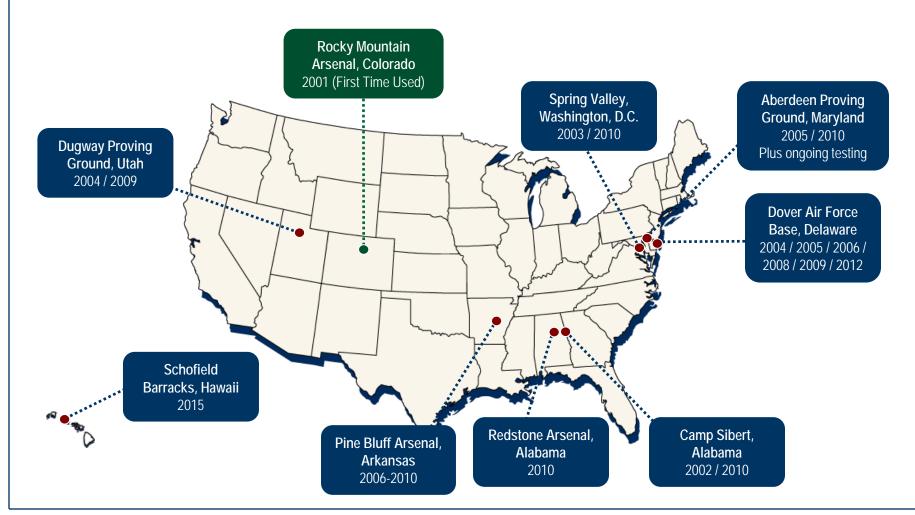


# **Explosive Destruction System: A Proven History of Success**



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Nearly 2,000 chemical items destroyed at locations around the Nation

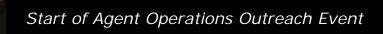




# Public and Regulatory Agency Acceptance



- Public Explosive Destruction System (EDS) capacity appropriate for the expected quantity of overpacks, leakers, rejects, and contaminated energetics
- Regulatory Agency EDS capable of starting operations ahead of the main plant





## **PCAPP EDS Operational Status**

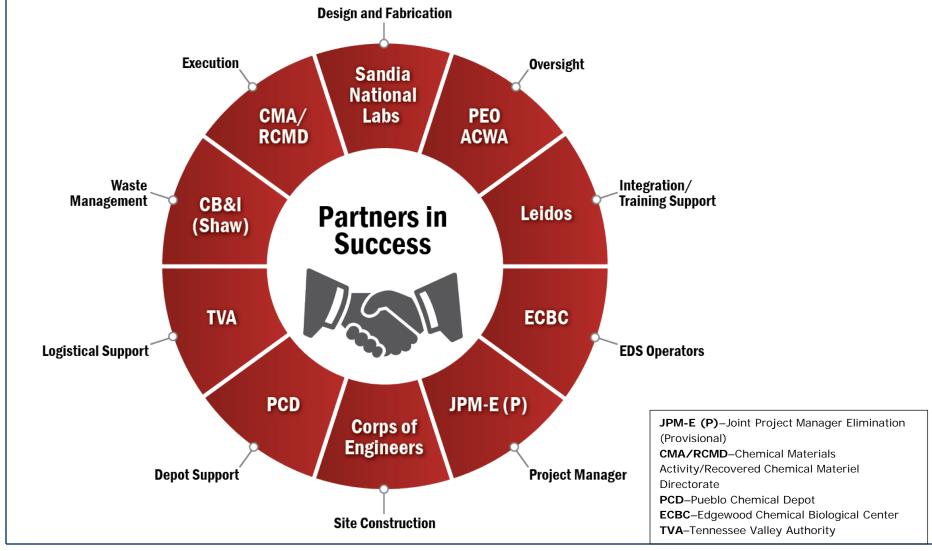


- Planning System Availability 60%
- Actual System Availability through 15 May 2015 71% (29/41)
- Availability detractors
  - Wind direction Limiting Condition of Operation, or LCO: Minus 1 day
  - Nut runner assembly: Minus 4 days
  - Bleach decontamination of scrap: Minus 3 days
  - Re-treatment: Minus 3 days
  - Pinched detonation wires: Minus 1 day
- Accomplishments
  - 10 of mustard agent-filled DOT cylinders (HD and HT) destroyed
  - 105 of 105mm projectiles HD destroyed
  - Demonstrated destruction of both HD and HT
  - Demonstrated destruction of first 6-pack of 105mm HD projectiles
  - No reportable injuries
  - Construction Safety Statistics 300 total days and 34,780 total work hours
  - Proven environmental compliance throughout



## **Partners in Success**







## **Questions?**



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